

Assembly Instructions
1965 – 1983 AMC FRONT DISC BRAKE CONVERSION

Installation Instructions

- (1) Remove drum, hub and backing plate.
- (2) Bolt the upright, 2 1/8 inch stock spacers, caliper bracket with the welded sleeves outboard and spindle together. If you have the spindle with a .890 base you will have to either machine it to .520 or get the .520 spindles.
- (3) Press in the new studs. These studs are a little tight. You could run a handy grinder in the hole to open them up a little.
- (4) Install the hub and set the bearings in the usual way.
- (5) Install the rotors.
- (6) Install the calipers so that the bleed screw is facing up, if it is facing down use the other caliper. Make sure the projections on the bottom of the calipers don't touch the bracket.
- (7) Use a flexible brake line to each caliper as they move with pad wear and when the brakes are applied.
- (8) Bleed the brakes and try out. If the back wheels skid before the fronts you should install an adjustable proportioning valve in the rear line to reduce the pressure to the rear brakes..