

Assembly Instructions

Mustang Two Front Disc Brake Kit

Installation instructions

- (1) Bolt the brackets to the spindles using the bolts supplied. Start both bolts before tightening either bolt.
- (2) Grease and install rear bearing and then install rear seal.
- (3) Install rotor and then front greased bearing along with the spindle nut, washer and cotter key. (Check the clearance between the rotor and the outer end of the lower arms, grind the lower arms if necessary.)
- (4) Install the grease cap.
- (5) Install the calipers and pads holding them in place with the caliper mounting bolts. Use 7/16 washers to space caliper sleeves as close to the caliper ears as possible. **Grind off any projections on the calipers that might hit the bracket.**
- (6) Turn the wheels as far as they will turn and check for interference between the "A" arms, the springs and the calipers.

Pinch off the rubber line between the frame and axle. This will keep the fluid in the lines and make it easier when you bleed the system.